

57889-5000 1.0mm PITCH I/O 128P(B) IDT TOOL PRODUCT SPECIFICATION

ATP-57889-5000E 2005/06/28, Rev.- C Molex Japan Co., Ltd.

1. Description

This tool is a manual IDT (termination) tool that is used to terminate the wire arranged upper cover (B) to a plug sub-assembly in the 1.0mm pitch 128P I/O cable assembly process of Molex. Another 120P(A) termination tool is also necessary for the termination of 128P connector. After the upper cover that has been arranged the wire is pre-locked to the plug sub-assembly, it terminates with this tool.

2. Specifications

1) Tool name: 1.0 I/O 128P(B) IDT Tool

2) Tool number: 57889-5000

3) Applicable connector: Molex 1.0 I/O 128P connector

55302-1281: Plug Assembly Kit (Plug + Upper cover)

4) Applicable cable: UL2552 AWG#30 Polyethylene foam shielded cable with 4 wires,

Insulation outer diameter = phi0.80mm, Cable outer diameter =

phi2.5mm

5) Termination method: The termination method is that bumps the platen to the set guide on

the tool base with a toggle system hand press.

6) Productivity (reference): Approx. 40 seconds per B-side (Excluding any cable processing)

7) Outer dimensions and 180(width)x 380(depth)x 440(height)mm, Approx. 16kgf

weight:

3. Tool Appearance



